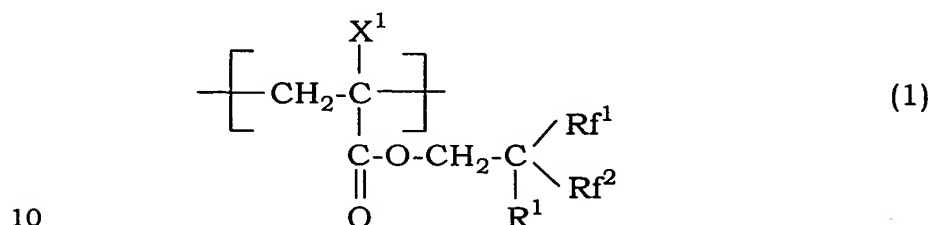


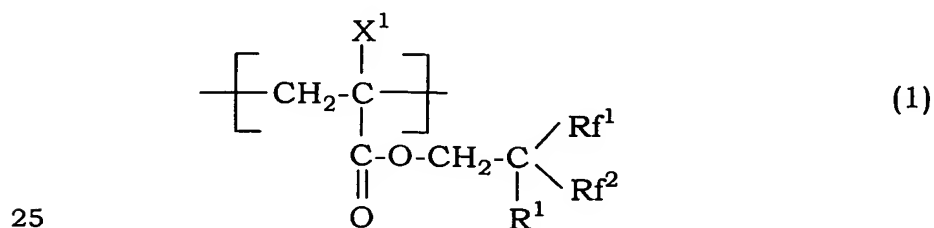
# CLAIMS

1. A fluorine-containing optical material which comprises a fluorine-containing copolymer comprising from 32 to 36 % by mole of a structural unit (a) represented by the formula (1):



wherein  $\text{X}^1$  is H,  $\text{CH}_3$ , F,  $\text{CF}_3$  or Cl;  $\text{Rf}^1$  and  $\text{Rf}^2$  are the same or different and each is a perfluoroalkyl group having 1 to 5 carbon atoms;  $\text{R}^1$  is a hydrocarbon group having 1 to 5 carbon atoms which may be substituted with fluorine atom, and from 64 to 68 % by mole of a structural unit (b) derived from methyl methacrylate.

2. A fluorine-containing optical material which comprises a fluorine-containing copolymer comprising from 15 to 62 % by mole of a structural unit (a) represented by the formula (1):



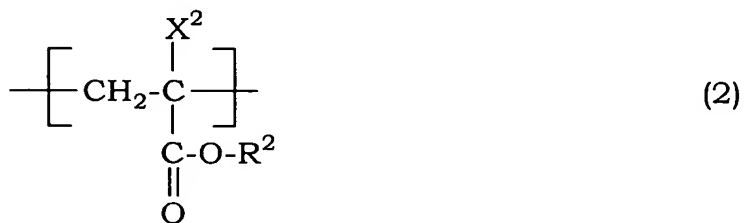
wherein  $\text{X}^1$  is H,  $\text{CH}_3$ , F,  $\text{CF}_3$  or Cl;  $\text{Rf}^1$  and  $\text{Rf}^2$  are the same or different

and each is a perfluoroalkyl group having 1 to 5 carbon atoms; R<sup>1</sup> is a hydrocarbon group having 1 to 5 carbon atoms which may be substituted with fluorine atom, from 12 to 70 % by mole of a structural unit (b) derived from methyl methacrylate and from 1 to 40 % by mole of a structural unit (c) (excluding the structural unit (a)) derived from a fluorine-containing monomer which is copolymerizable therewith.

3. The fluorine-containing optical material of Claim 1 or 2, wherein in the formula (1), X<sup>1</sup> is CH<sub>3</sub>.

4. The fluorine-containing optical material of Claim 3, wherein the fluorine-containing copolymer comprises from 23 to 50 % by mole of the structural unit (a), from 33 to 70 % by mole of the structural unit (b) and from 1 to 40 % by mole of the structural unit (c).

5. The fluorine-containing optical material of any of Claims 2 to 4, wherein in the fluorine-containing copolymer, the structural unit (c) is a structural unit (c1) represented by the formula (2):



wherein X<sup>2</sup> is H, CH<sub>3</sub>, F, CF<sub>3</sub> or Cl; R<sup>2</sup> is H or a fluoroalkyl group; the structural unit represented by the formula (1) is excluded, and when R<sup>2</sup> is H, X<sup>2</sup> is neither H nor CH<sub>3</sub>.

6. The fluorine-containing optical material of Claim 5, wherein in the formula (2),  $R^2$  is a fluoroalkyl group having 3 to 8 carbon atoms.

5           7. The fluorine-containing optical material of Claim 5 or 6, wherein the fluorine-containing copolymer comprises from 23 to 50 % by mole of the structural unit (a), from 33 to 70 % by mole of the structural unit (b) and from 1 to 40 % by mole of the structural unit (c1).

10           8. The fluorine-containing optical material of any of Claims 5 to 7, wherein in the fluorine-containing copolymer, the number of carbon atoms of  $R^2$  in the formula (2) representing the structural unit (c1) is from 4 to 6.

15           9. The fluorine-containing optical material of Claim 8, wherein in the fluorine-containing copolymer,  $R^2$  in the formula (2) representing the structural unit (c1) is represented by the formula (3):



20           wherein n is an integer of from 3 to 5.

          10. The fluorine-containing optical material of Claim 8, wherein in the fluorine-containing copolymer,  $R^2$  in the formula (2)  
25   representing the structural unit (c1) is  $-\text{CH}_2\text{C}_4\text{F}_8\text{H}$ .

          11. The fluorine-containing optical material of any of Claims

5 to 10, wherein in the fluorine-containing copolymer,  $X^2$  in the formula (2) representing the structural unit (c1) is  $-CH_3$ .

12. The fluorine-containing optical material of any of Claims  
5 1 to 11, which has a glass transition temperature of not less than  $100^\circ C$ ,  
a refractive index of not more than 1.440 and a fluorine content of not  
less than 20 % by weight.

13. The fluorine-containing optical material of Claim 12,  
10 wherein the glass transition temperature is not less than  $105^\circ C$ .

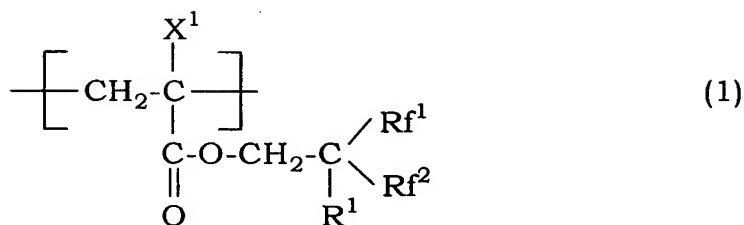
14. The fluorine-containing optical material of Claim 12 or 13,  
wherein the refractive index is not more than 1.430.

15 15. The fluorine-containing optical material of any of Claims  
12 to 14, wherein the fluorine content is not less than 30 % by weight.

16. A material for clad of optical fiber which is obtained from  
the fluorine-containing optical material of any of Claims 1 to 15.

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17. A fluorine-containing copolymer which has a weight  
average molecular weight of from 10,000 to 1,000,000 and comprises  
from 32 to 36 % by mole of a structural unit (a) represented by the  
formula (1):



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wherein  $\text{X}^1$  is H,  $\text{CH}_3$ , F,  $\text{CF}_3$  or Cl;  $\text{Rf}^1$  and  $\text{Rf}^2$  are the same or different and each is a perfluoroalkyl group having 1 to 5 carbon atoms;  $\text{R}^1$  is a hydrocarbon group having 1 to 5 carbon atoms which may be substituted with fluorine atom, and from 64 to 68 % by mole of a structural unit (b) derived from methyl methacrylate.

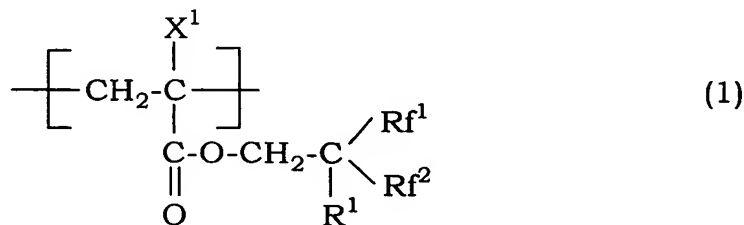
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18. The fluorine-containing copolymer of Claim 17, wherein in the formula (1),  $\text{X}^1$  is  $\text{CH}_3$ .

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19. A fluorine-containing copolymer which has a weight average molecular weight of from 10,000 to 1,000,000 and comprises from 15 to 62 % by mole of a structural unit (a) represented by the formula (1) :

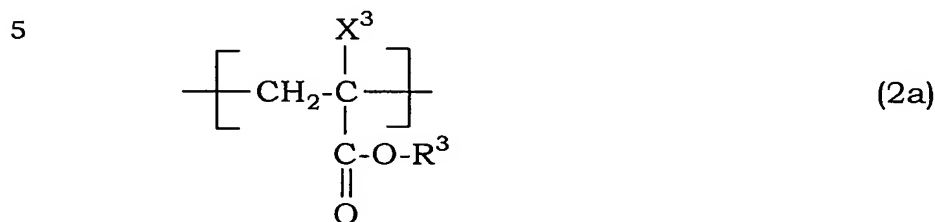
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wherein  $\text{X}^1$  is H,  $\text{CH}_3$ , F,  $\text{CF}_3$  or Cl;  $\text{Rf}^1$  and  $\text{Rf}^2$  are the same or different and each is a perfluoroalkyl group having 1 to 5 carbon atoms;  $\text{R}^1$  is a hydrocarbon group having 1 to 5 carbon atoms which may be

substituted with fluorine atom, from 12 to 70 % by mole of a structural unit (b) derived from methyl methacrylate and from 1 to 40 % by mole of a structural unit (c2) represented by the formula (2a):



10 wherein  $\text{X}^3$  is H,  $\text{CH}_3$ , F,  $\text{CF}_3$  or Cl;  $\text{R}^3$  is H or a fluoroalkyl group; the structural unit represented by the formula (1) is excluded, and when  $\text{R}^3$  is H,  $\text{X}^3$  is neither H nor  $\text{CH}_3$ .

20. The fluorine-containing copolymer of Claim 19, wherein  
15 in the formula (1),  $\text{X}^1$  is  $\text{CH}_3$ .

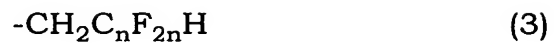
21. The fluorine-containing copolymer of Claim 19 or 20,  
which comprises from 23 to 50 % by mole of the structural unit (a), from  
33 to 70 % by mole of the structural unit (b) and from 1 to 40 % by mole  
20 of the structural unit (c2).

22. The fluorine-containing copolymer of any of Claims 19 to  
21, wherein the number of carbon atoms of  $\text{R}^3$  in the formula (2a)  
representing the structural unit (c2) is from 4 to 6.

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23. The fluorine-containing copolymer of Claim 22, wherein  
 $\text{R}^3$  in the formula (2a) representing the structural unit (c2) is represented

by the formula (3):



5 wherein n is an integer of from 3 to 5.

24. The fluorine-containing copolymer of Claim 22, wherein  $\text{R}^3$  in the formula (2a) representing the structural unit (c2) is  $-\text{CH}_2\text{C}_4\text{F}_8\text{H}$ .

10 25. The fluorine-containing copolymer of any of Claims 19 to 24, wherein  $\text{X}^3$  in the formula (2a) representing the structural unit (c2) is  $-\text{CH}_3$ .